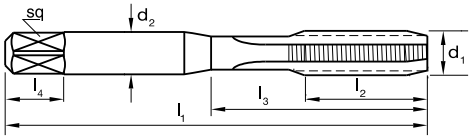
ISO Taps Metric, Gun, N

suttontools

- General purpose use
- Suitable for materials up to 1000N/mm²
- Through holes
- Depths up to approx. 3 x d_1

ISO 529 | 60° M



Catalogue Code	T393	T394
Discount Group	D0702	D0702
Material	HSSE	HSSE
Surface Finish	*Brt*	*Blu*
Sutton Designation	N	N
Geometry	-	-
Chamfer	Intermediate	Intermediate
Limit & Nut Tolerance	ISO 2 / 6H	ISO 2 / 6H

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Size Ref.	d_1	Pitch	l_1	l_2	l_3	d_2	sq	l_4	z	drill Ø	Item #	Item #
0250	M 2.5	x 0.45	45	10	-	2.80	2.24	5	3	2.05	T393 0250	T394 0250
0300	M 3	x 0.5	48	11	15	3.15	2.50	5	3	2.5	T393 0300	T394 0300
0350	M 3.5	x 0.6	50	13	17.5	3.55	2.80	5	3	2.9	T393 0350	T394 0350
0400	M 4	x 0.7	53	13	18	4.00	3.15	6	3	3.3	T393 0400	T394 0400
0500	M 5	x 0.8	58	16	22	5.00	4.00	7	3	4.2	T393 0500	T394 0500
0600	M 6	x 1	66	19	26	6.30	5.00	8	3	5.0	T393 0600	T394 0600
0800	M 8	x 1.25	72	22	30	8.00	6.30	9	3	6.8	T393 0800	T394 0800
1000	M 10	x 1.5	80	24	34	10.00	8.00	11	3	8.5	T393 1000	T394 1000
1200	M 12	x 1.75	89	29	-	9.00	7.10	10	3	10.2	T393 1200	T394 1200
1400	M 14	x 2	95	30	-	11.20	9.00	12	3	12.0	T393 1400	T394 1400
1600	M 16	x 2	102	32	-	12.50	10.00	13	3	14.0	T393 1600	T394 1600
1800	M 18	x 2.5	112	37	-	14.00	11.20	14	4	15.5	T393 1800	T394 1800
2000	M 20	x 2.5	112	37	-	14.00	11.20	14	4	17.5	T393 2000	T394 2000
2200	M 22*	x 2.5	118	38	-	16.00	12.50	16	4	19.5	•	T394 2200
2400	M 24*	x 3	130	45	-	18.00	14.00	18	4	21.0	•	T394 2400
3000	M 30*	x 3.5	138	48	-	20.00	16.00	20	4	26.5	•	T394 3000

ISO	P													M			K						N									S												H					
VDI 3323	1	2	3	4	5	6	7	8	9	10	11	12	13	14.1	14.2	14.3	15	16	17	18	19	20	21	22	23	24	25	26	27	28	29	30	31	32	33	34	35	36	37.1	37.2	37.3	37.4	37.5	38.1	38.2	39.1	39.2	40	41
T393	●	●	○	○		●	○							○	○				○	○	○		○	○	○	○		●	○																			○	
T394	●	●	●	●		●	○					○		○	○				○	○	○																											○	

P Steel | M Stainless Steel | K Cast Iron | N Non-Ferrous Metals | S Titanium & Super Alloys | H Hard Materials

● Optimal ○ Effective

*HSS >20mm • Available on request as special manufacture. Subject to lead time.